

# LUTENE-H ME8000

High Density Polyethylene

### **Applications**

Cap & Closure for beverage bottles of still mineral water and juice, Crates

### Description

- LUTENE-H ME8000 is mainly intended for injection molding of bottle caps and closures.
- It has excellent processing performance.

### Typical properties

Characteristics	Test Method	Unit	Value
Physical <sup>(1)</sup>	<u> </u>	<u> </u>	
Density	ASTM D792	g/cm³	0.957
MFR(190℃,2.16Kg)	ASTM D1238	g/10min	8.0
Softening Point (Vicat)	ASTM D1525	${\mathbb C}$	124
Mechanical <sup>(2)</sup>	······································		
Tensile Strength at Yield point	ASTM D638 <sup>(3)</sup>	kg/cm²	290
Elongation at Break	ASTM D638 <sup>(3)</sup>	%	>500
Shore hardness(Shore D)	ASTM D2240	-	65
Flexural Modulus1% Secant	ASTM D790	kg/cm²	10,500
IZOD Impact Strength at 23°C (notched)	ASTM D256	kg·cm/cm	6
Thermal			
Melting Temperature	LG	$^{\circ}$	132

The properties data in this table are typical values, and not guaranteed specification.

## Processing information

 LUTENE-H ME8000 may be processed on conventional equipment. It is recommended that the melt temperature be kept below 250°C as decomposition can occur at higher temperature.

For additional sales, order and technical assistance

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<sup>(2)</sup> Typical resin property values are measured on a standard compression molded specimens

<sup>(3)</sup> Speed of 50 mm/min.